



VHB™ Surface Cleaner

Product Data Sheet

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Supersedes: New

Product Description

The 3M™ VHB™ Surface Cleaner consists of a mixture of isopropyl alcohol and distilled water in the ratio of 90 :10.

The 3M™ VHB™ surface cleaner can be applied on different smooth materials like metals, plastics or painted surfaces; however, compatibility should be checked beforehand.

Key Features

- Degreasing of surfaces
- Preparation of surfaces for bonding

Directions for use

Surfaces must be clean, dry and free from oil or greasy film before bonding.

Remove coarse contamination with lint-free cloth. Oxide layers can be removed with Scotch-Brite™ 7447.

Wipe surface with lint-free cloth soaked with VHB™ surface cleaner straight towards one direction until no residue is visible.

Surfaces must be dry before application of the tape. The drying time depends on environmental conditions.

Keep the container always closed and do not refill or decant into other containers. This will avoid contamination of the cleaner and evaporation of alcohol, and thus change in concentration.

Shelf Life

3M™ VHB™ Surface Cleaner has a shelf life of 24 months from date of manufacturing, when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity

Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using the product.
For information please contact your local 3M Office.

For Additional Information

To request additional product information or to arrange for sales assistance, call.....
Address correspondence to: 3M

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